

## ***Installation Instructions for 40700 to 40730 Timing Tape***

### **Installation Instructions:**

1. Using sandpaper or emery cloth, clean outside diameter of harmonic balancer of all paint and dirt. Wipe clean with a suitable solvent, (such as lacquer thinner). **APPLY ONLY TIMING TAPE TO CLEAN SURFACE.**
2. Facing the front of the engine, apply the tape (Steps 3 thru 5) with the numbers aligned along the outside edge of the harmonic balancer (this is the edge facing the crank pulley).
3. Align TDC mark on timing tape with the TDC reference mark on the harmonic balancer. Apply pressure and affix the small portion of the timing tape that is Before Top Dead Center (BTDC).
4. With the left hand, continue to hold the timing tap at TDC, while doing so, use the other hand to affix the tape. Continue until entire tape is applied.
5. **KEEP IN MIND THAT TIMING TAPE MUST BE KEPT ABSOLUTELY CLEAN.**



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